

RFP 2023-12 Addendum 02
Tooling, Fixtures, Upgrades – Machining

Highlighted items have been revised to clarify the needs for this RFP.

Section 2-Equipment Machine upgrade and maintenance

1. Install Wireless Probing System; Renishaw probes and Visual Programming System, macros, spindle orientation, and coordinate rotation and scaling to Six HAAS VF2 Vertical Mills.
2. Maintenance, Calibration, and Tune-up on the Following, to be done in coordination with machine setting.

6-HAAS VF2
2-HAAS UMC 750
4-HAAS ST-15
1-HAAS ST-20
1-HAAS ST-20Y

3. **ACTIVATION** of VPS-Visual Part Programming System
Four HAAS ST-15 CNC Lathes,
One HAAS ST-20 CNC Lathe,
One-HAAS ST20Y CNC Lathe.
4. Install **Wireless Communication System** on any HAAS machine not currently equipped **but capable of being installed on without additional purchases.**
6-HAAS VF2
2-HAAS UMC 750
4-HAAS ST-15
1-HAAS ST-20
1-HAAS ST-20Y