

## RFP 2023-12 Addendum 01

### Tooling, Fixtures, Upgrades – Machining

The following questions and answers are provided to clarify the specifications of RFP 2023-12.

Regarding Section 1 Items 2, 4, & 23

**Q.** Specification for knobs lists .393" neck – would .390 or .391 be acceptable?

**A.** *0.393 stands as called out. Would accept variation as long as tool is compatible with a Haas Cat40 tool changer.*

**Q.** Are you needing regular rigid tap collets or are you needing sealed rigid tap collets?

**A.** *They are regular rigid tap collets.*

**Q.** Would sets of 16 including 1/8 NPT, 11/16, 1/4 NPT and 13/16 be acceptable?

**A.** *Can accept bids on larger sets but must provide an individual breakdown of the costs associated with additional sizes not specified in the RFP.*

Regarding Section 1 Item 11

**Q.** Spec for collet chuck includes "ER taper shank .039"-.511", which ER size is needed (ER16, ER20, for example), and would the more common range of .043"-.500" be acceptable

**A.** *It is an ER 20 Series, range stands as called out. But will accept more typical callout.*

Regarding Section 1 Item 13

**Q.** Please confirm the 2" measurement indicates plate thickness?

**A.** *yes*

**Q.** Is there a material specification for the plate?

**A.** *A36 steel*

**Q.** Is there a specific desired hole pattern?

**A.** *2" center ½-13 thread for a ½ shoulder bolt.*

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Regarding Section 1 Item 14

**Q.** Are these tools expected to be “shop quality” lower price and tolerance std, or “inspection quality” higher price and tighter tolerances?

**A.** Micrometer capable of .0001 but kit would be shop quality

Regarding Section 2 item 2

**Q.** Please confirm the indicated machines are existing, used, or relocated rather than new machines.

**A.** Those are existing machines.